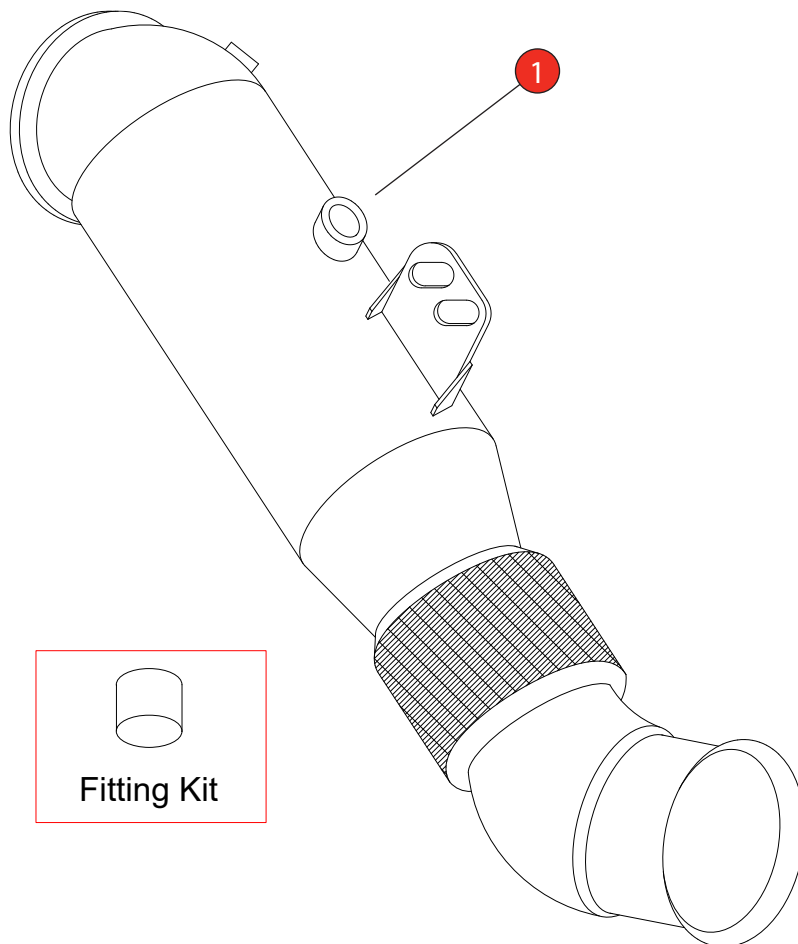


<b>Car</b>	BMW X3 M40i MHEV (G01)	<b>Part No.</b>	SBMX112
<b>Year</b>	2021-Current	<b>Fit Kits</b>	386FK
<b>Notes</b>	Where not supplied use original fittings	<b>Features</b>	Pipe Diameter:- 125mm

Estimated Fitting Time: 2 Hours



NO.	PART NO.	DESCRIPTION	QTY
1	981BM	Sports Cat Downpipe	1
<b>Fit Kit</b>			
2	386FK	Black Silicone Vacuum Blanking Cap - 8mm	1

CLASSIFICATION	Motorsport Use Only
HOMOLOGATED	No
DATE	22/09/2025
ISSUE	00
AUTHORISED	G O'Shea

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

<b>Car</b>	<b>BMW X3 M40i MHEV (G01)</b>	<b>Part No.</b>	SBMX112
<b>Year</b>	2021-Current	<b>Fit Kits</b>	386FK
<b>Notes</b>	Where not supplied use original fittings. Original system requires cutting	<b>Features</b>	Pipe Diameter:- 125mm

Estimated Fitting Time: 2 Hours



**Gasket:**

Remove the gasket from the original downpipe and re-install on the Scorpion downpipe.



Remove the O.E Gasket from the original pipe.

Re-fit the O.E Gasket onto the new Scorpion front pipe.

<b>Car</b>	BMW X3 M40i MHEV (G01)	<b>Part No.</b>	SBMX112
<b>Year</b>	2021-Current	<b>Fit Kits</b>	386FK
<b>Notes</b>	Where not supplied use original fittings. Original system requires cutting	<b>Features</b>	Pipe Diameter:- 125mm

Estimated Fitting Time: 2 Hours



Blanking Cap Instructions  
(GPF models only):

Locate the vacuum line running between the downpipe and the pressure sensor on the engine.

Remove the vacuum line from the sensor.

Push the blanking cap onto the sensor port that the vacuum pipe was on.

